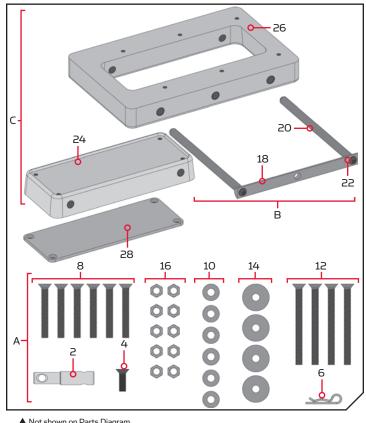


MKA-53/RTA-54 Electric Steer **Composite Release Bracket**

1854053 & 1854054

THE MKA-53 IS RECOMMENDED WITH THE ULTERRA™, TERROVA®, POWERDRIVE™, POWERDRIVE V2 AND THE PONTOON POWERDRIVE™ MINN KOTA® MOTORS AND THE DECKHAND 40. THE RTA-54 IS RECOMMENDED WITH THE RT ULTERRA™, RT TERROVA®, RT POWERDRIVE™ AND RT POWERDRIVE V2 MINN KOTA® MOTORS.

Item/ Assembly	Part#	Description	Qty.
A Items 2-16	2994935	BAG ASM, HT COMP QRB	1
2	2372633	PIN-PADLOCK MAX/AT QCK REL.	1
4	2373484	SCREW-1/4-20 X 7/8 PFH SS	1
6	2260800	CLIP-HAIR SPRING,SS,MAX BG	1
8	2223446	SCREW-1/4-20 X 2" PFH SS	6
10	2371712	WASHER-FLAT 9/32 X 5/8 X 1/16	6
12	2373482	SCREW-1/4-20 X 3" PFH SS	4
14	2261713	WASHER-1/4 FLAT 18-8 SS	4
16	2073100	NUT-HEX 1/4-20 NYLOC-JAM SS	10
B Items 18-22	2990955	HANDLE ASM, HT COMP QRB	1
18	×	HANDLE, SS, HT COMP QRB	1
20	×	PIN-LOCKING, SS, HTC QRB	2
22	×	SCREW-5/16-18 X 3/4 BHCS SS	2
C Items 24-26	2991690	PLATE ASM, BLACK, HTC QRB	1
	2991691	PLATE ASM, WHITE, HTC QRB	1
24	2371690	PLATE-INNER, BLACK, HTC QRB	1
	2371691	PLATE-INNER, WHITE, HTC QRB	1
26	2371692	PLATE-OUTER, BLACK, HTC QRB	1
	2371693	PLATE-OUTER, WHITE, HTC QRB	1
28	2378848	STIFFENER-PLATE/PUCK,BLK	1
	2378849	STIFFENER-PLATE/PUCK,WHT	1
	2374951	INSTRC. HT COMPOSITE QRB	1



- ▲ Not shown on Parts Diagram.

 ★ This part is included in an assembly and cannot be ordered individually.

NOTE: Images are a graphical representation and may vary from your motor. **Save the box!** A template for installation is printed on the inside of the box.

TOOLS AND RESOURCES REQUIRED

- #3 Phillips Screw Driver
- Scissors

- 17/64" Drill Bit
- 7/16" Box End Wrench
- 33/64 (.516") Drill Bit
- A second person to help with the installation

MOUNTING CONSIDERATIONS

It is recommended that the motor be mounted as close to the centerline of the boat as possible. The motor must not encounter any obstructions as it is lowered into the water or raised into the boat when stowed and deployed. Make sure the motor rest is positioned far enough beyond the edge of the boat. Make sure the area under the mounting location is flat, clear to drill holes and install nuts and washers.

