

# Installation Instructions for p/n 2888411 Potentiometer Replacement Kit

This potentiometer/connector kit is intended for use on circuit boards that have three (3) individual wires connecting the potentiometer to the control board.

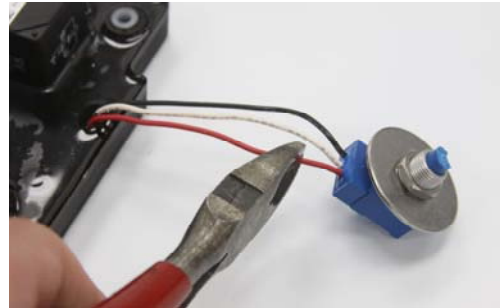
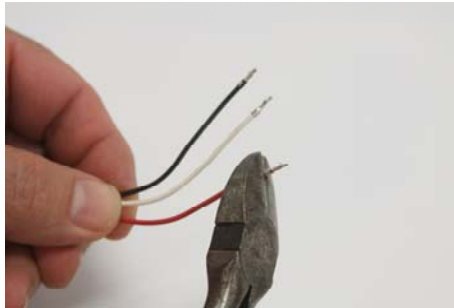
## Included in this kit:

- 1 – p/n 2068411 Replacement Potentiometer
- 3 – p/n 2040340 Sealant Filled Wire Connectors
- 1 – p/n 2004983 Installation Instructions

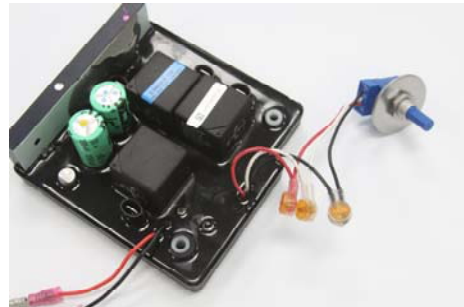
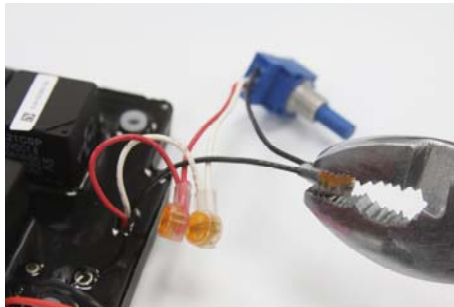


## To install this kit:

1. Cut the three (3) wires connected to the faulty/damaged potentiometer and clip the pin terminals from the ends of the wires attached to the replacement potentiometer.



2. Insert the matching colored wires into the connectors and pinch them closed with pliers.



3. Complete the repair by installing the new potentiometer in the control box and re-install the cover and screws.

**Note:** Motor operators/owners who fail to place the Tilt Twist Tiller handle in the "OFF/STOW" detent prior to placing the handle in the full down, stowed position; will break the "D" shaft on the potentiometer. Damage as a result of doing this is NOT covered by warranty and should not be submitted for reimbursement on a warranty claim form.